Silbione® HS Firm Gel LV 10:1 A/B

Silicone Adhesive Gel

Description
Silbione® HS Firm Gel LV 10:1 A/B is a two part, platinum cure, 100% solids, pure dimethyl silicone gel, designed for applications requiring a responsive, high strength gel.

Applications
- Breast enhancers
- Cushions
- Pressure sensors
- Encapsulated electronic parts

Advantages
- Used for skin contact applications
- Excellent adherence to many polymer films
- Consistent performance (penetration)
- Rapid curing at elevated temperatures can be used for a softer gel in off-ratios
- Superior clarity

Typical Properties

<table>
<thead>
<tr>
<th>Typical Properties as Supplied</th>
<th>Silbione® HS Firm Gel LV- A</th>
<th>Silbione® HS Firm Gel LV- B</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity, 23°C</td>
<td>10,000</td>
<td>200</td>
</tr>
</tbody>
</table>

Typical Properties Mixed
Mix ratio = 10:1 Part A: Part B
- Pot Life, 23°C, hrs. >2

Typical Properties of Cured Products

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM D217C</td>
<td>mm</td>
<td>8</td>
</tr>
</tbody>
</table>

Penetration, cured 15 min., 110°C

Petrolab PNR 10 penetrometer, cone type

Instructions for use
Parts A and B components of Silbione® HS Firm Gel LV 10:1 A/B are designed to be mixed at a ratio of 10 parts A to 1 part B (10:1) by weight or volume using meter-mix processing equipment or batch mixing techniques. Airless mixing, metering and dispensing equipment is recommended for production.

Curing
Curing is typically achieved in 15 minutes at 120°C. The cure rate can be increased by increasing temperature.

Precautions
Accurate measuring and complete mixing are essential factors in obtaining consistent results. Special care must be taken to insure clean molds and clean work areas with no organic rubbers used on the same processing equipment. In general, contact with polymer systems containing the following materials can inhibit the crosslinking of the product:
- sulfur
- metallic salts, e.g. tin compounds
- amines
- nitrogen oxide
- carbon monoxide
Silbione® HS Firm Gel LV 10:1 A/B

Storage and shelf life
Silbione® HS Firm Gel LV 10:1 A/B when stored in its original unopened packaging, at a temperature of 30°C, may be stored for 24 months from the date of manufacture. Beyond this date, Elkem Silicones no longer guarantees that the product meets the sales specifications.

Safety
Please read the container labels for Silbione® HS Firm Gel LV 10:1 A/B or consult the Safety Data Sheet (SDS) before handling for safe use, physical and health hazard information.

Packaging
Silbione® HS Firm Gel LV 10:1 A/B is available in 1.8 kg, 18kg and 180kg packages.

Silbione® is a registered Trademark of Elkem SILICONES